

Certificate

Quality-Assurance System

acc. to Directive 2014/68/EU

Certificate no.: 01 202 926/Q-03 0070

Name and address of the manufacturer:

Siekmann Econosto GmbH & Co. KG SIEMANN ECONOSTO
Lissaboner Allee 3
D - 44269 Dortmund

Herewith we certify that the above -mentioned manufacturer operates a quality system according to the European Directive 2014/68/EU. The manufacturer has the permission to affix the following CE marking to pressure equipment described and manufactured in accordance to the scope covered by this Quality-Assurance System:

CE 0035

Tested acc. to
Directive 2014/68/EU:

QS-System (Module H1)
(the QS-Module E1, E, D1, D, H are covered by Module H1)

Audit report no.:

926/Q-03 0070

Area of validity:

Construction and manufacture of industrial valves and special valves, see annex to certificate

Manufacturing plant:

Siekmann Econosto GmbH & Co. KG
Baumeisterallee 33
D - 04442 Zwenkau

Valid until:

March 04, 2019

Cologne, July 28, 2016


i. V. Dipl.-Ing. Oliver Theisen




TÜV Rheinland Industrie Service GmbH
Notified Body for Pressure Equipment, ID-No. 0035
Am Grauen Stein, D-51105 Köln


E-008-E-Rev21

**Scope of the Approval as Manufacturer of Industrial Valves
according to PED 2014/68/EU QA-System**

Annex to Certificate No.: 01 202 926/Q-03 0070

Manufacturer			Production Plant		Nationality	Date	Page No..	TÜV Rheinland Industrie Service GmbH 
Name: Siekmann Econosto Adress: Lissaboner Allee 3 D-44269 Dortmund			Baumeisterallee 33 D-04442 Zwenkau		German	19.07.2016 Rev.: 1	1 of: 2	
Current No.	Valve Type	Series No.	Pressure Class	Nominal Diameter	Until now applied codes	Listing of Module B/B1 certificates (for QS-module D/E)	Remarks	
1	gate valve	ECON DAS / SIKO DAS ECON AAS / SIKO AAS ECON RAS / SIKO RAS	PN 6 - PN 500 CI 125 – CI 4500	DN 10 – DN 3000 ND ¼“ - ND 120“	ASME B 16.34 AD 2000 EN 12516	Module H1	The QS-Modules E1, E, D1 and H are performed by Modul H1.	
2	globe valve	ECON DAV / SIKO DAV ECON AAV / SIKO AAV ECON RAV / SIKO RAV	PN 6 - PN 500 CI 125 – CI 4500	DN 10 – DN 3000 ND ¼“ - ND 120“				
3	ball valve	ECON DKH / SIKO DKH ECON AKH / SIKO AKH ECON RKH / SIKO RKH	PN 6 - PN 500 CI 125 – CI 4500	DN 10 – DN 3000 ND ¼“ - ND 120“				
4	check valve	ECON DRV / SIKO DRV ECON ARV / SIKO ARV ECON RRV / SIKO RRV	PN 6 - PN 500 CI 125 – CI 4500	DN 10 – DN 3000 ND ¼“ - ND 120“				

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Manufacturer			Production Plant		Nationality	Date	Page No..	TÜV Rheinland Industrie Service GmbH 
Name: Siekmann Econosto Adress: Lissaboner Allee 3 D-44269 Dortmund			Baumeisterallee 33 D-04442 Zwenkau		German	19.07.2016 Rev.: 1	2 of: 2	
Current No.	Valve Type	Series No.	Pressure Class	Nominal Diameter	Until now applied codes	Listing of Module B/B1 certificates (for QS-module D/E)	Remarks	
5	butterfly valve	ECON DAK / SIKO DAK ECON AAK / SIKO AAK ECON RAK / SIKO RAK	PN 6 - PN 500 CI 125 – CI 4500	DN 10 – DN 4000 ND ¼“ - ND 120“	ASME B 16.34 AD 2000 EN 12516	Module H1	The QS-Modules E1, E, D1 and H are performed by Modul H1.	
6	steam trap	ECON DKA / SIKO DKA ECON AKA / SIKO AKA ECON RKA / SIKO RKA	PN 6 - PN 500 CI 125 – CI 4500	DN 10 – DN 300 ND ¼“ - ND 12“				
7	strainer	ECON DSF / SIKO DSF ECON ASF / SIKO ASF ECON RSF / SIKO RSF	PN 6 - PN 500 CI 125 – CI 4500	DN 10 – DN 3000 ND ¼“ - ND 120“				
8	sight glass	ECON DSG / SIKO DSG ECON ASG / SIKO ASG ECON RSG / SIKO RSG	PN 6 - PN 160 CI 125 – CI 2500	DN 10 – DN 300 ND ¼“ - ND 12“				